

**BULLETIN # B028**

**Recirculation Pump Replacement for  
ATL-2X00 Processors**

**You will need:**

- **Medium size standard blade screwdriver**
- 3mm hex ball head driver or 3mm Allen key supplied with your processor  
(*JOBO Part #16227*)

**JOBO spare parts you will need for this procedure are:**

- Recirculation pump (*JOBO Part # 32057*).
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1) **WARNING! Unplug the main power cord from the electrical outlet before proceeding!**

2) Drain the unit completely by opening the water bath drain valve.

3) Disconnect the electrical connection for the pump motor located on the left side of the pump. Squeeze the two wire clips together while pulling the plug straight out of the pump.

**NOTE: DO NOT PULL ON THE WIRE, VIOLENTLY TWIST, OR BEND THE PLUG OR WIRE FROM THE SOCKET.**

4) Using a small standard blade screwdriver loosen two hose clamps. One is located above the pump. The other is located to the right of the pump.

5) Remove the two 3mm cap head screws located at the top and bottom of the metal pump mounting bracket.

6) Carefully remove the hoses from the pump. **DO NOT CUT THE HOSES !**

7) Replace the recirculation pump and attach the inlet and outlet pump hoses.

**NOTE: DO NOT OVER TIGHTEN HOSE CLAMPS.**

8) Plug the power connector back into the pump.

9) Plug the main power cord back into the electrical outlet.

10) Push the ON/OFF button to turn the processor on and allow the water bath to fill. Inspect the pump hose connections for possible leaks and tighten the hose clamps if necessary.

